

In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Black VJ-MSINK3A-Bk220/440/1000

Recommended use of the chemical and restrictions on use: Inkjet Printing

Supplier's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

Physical Hazards FLAMMABLE LIQUID Category 4
Health Hazards SERIOUS EYE DAMAGE /EYE IRRITATION Category 2B

Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Causes eye irritation

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wash hands thoroughly after handling.

[Response] If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use water spray, dry chemical, carbon dioxide or alcohol foam to extinguish.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	55-65
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Proprietary organic materials	Trade secret	1-10
Tetraethylene glycol monobutyl ether	1559-34-8	1-5
Carbon black	1333-86-4	1-5

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eye irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if

irritation continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of immediate medical attention and special treatment needed, if necessary: Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail

precautions for fire-fighters: in case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.



Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.

Wash hands with soap and water. Do not dispose of waste to the sewer.

Reference to other sections: None

7. Handling And Storage

Precautions for safe handling

Any other information:

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Do not dismantle cartridge.

Advice on general Avoid contact with eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified.

8. Exposure controls/personal protection

Control parameters: <u>Diethylen glycol diethyl ether(CAS No.112-36-7)</u>

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm
The 8-Hour TWA Exposure Value:33mg/m³

Appropriate engineering controls: Proper ventilation, in prevention Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.

(c) respiratory protection:

(d) thermal hazards:

Not required under suitable use as setting the cartridge on the printer.

Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties

Information on basic physical and chemical properties:

Appearance: Black liquid
Odor: Slightly

Odour threshold: No data available pH: No data available Melting point/ freezing point: No data available Initial boiling point and boiling range: No data available Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Oxidizing properties: None Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Information on toxicological effects:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat)



Skin corrosion/irritation: Mild irritant (Rabbit, OECD 404)
Serious eye damage /eye irritation: Moderate irritant (Rabbit, OECD 405)
Skin sensitization: Non-sensitizer (LLNA, OECD 429)

Germ cell mutagenicity: Negative (by Ames Test)

Carcinogenicity: With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as

engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be

not classifiable as human carcinogens as group 3.

Reproductive toxicity
STOT-Single exposure:
No data available
STOT-repeated exposure:
No data available
Aspiration hazard
No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

Not regulated
TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Reference: 76ER40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SUNR

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Regulation: TSCA 5 Proposed SUNR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether EPCRA (SARA Title III) Section 313: Diethylene glycol diethyl ether CAS Number 112-36-7
NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

WHMIS Controlled Product: Not applicable (Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 13.06.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Cyan VJ-MSINK3A-CY220/440/1000

Recommended use of the chemical and restrictions on use: Inkjet Printing

Supplier's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200; Physical Hazards FLAMMABLE LIQUID Category 4

Health Hazards Not classified Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Causes eye irritation

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wash hands thoroughly after handling.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

information on ingredients.		
Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	55-65
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Proprietary organic materials	Trade secret	1-10
Tetraethylene glycol monobutyl ether	1559-34-8	1-5
Colorant	Trade secret	1-5

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eve irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if

irritation continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of immediate medical attention and special treatment needed, if necessary: Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail

precautions for fire-fighters: in case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.



Any other information: Do not dispose of waste to the sewer.

Reference to other sections: None

7. Handling And Storage

Precautions for safe handling

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Do not dismantle cartridge.

Advice on general Avoid contact with eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified.

8. Exposure controls/personal protection

Control parameters: <u>Diethylen glycol diethyl ether(CAS No.112-36-7)</u>

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm
The 8-Hour TWA Exposure Value:33mg/m³

Appropriate engineering controls: Proper ventilation, in prevention Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.

Not required under suitable use as setting the cartridge on the printer.

Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties

(d) thermal hazards:

(c) respiratory protection:

Information on basic physical and chemical properties:

Appearance: Cyan liquid
Odor: Slightly
Odour threshold: No data available

No data available pH: Melting point/ freezing point: No data available Initial boiling point and boiling range: No data available Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Oxidizing properties: None Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Information on toxicological effects:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat)

Skin corrosion/irritation: Mild irritant (Rabbit, OECD 404)
Serious eye damage /eye irritation: Mild irritant (Rabbit, OECD 405)
Skin sensitization: Non-sensitizer (LLNA, OECD 429)



Germ cell mutagenicity: Negative (by Ames Test)

Carcinogenicity: Not contain any substances listed in IARC Monographs (1,2A and 2B)

Reproductive toxicity
STOT-Single exposure:
STOT-repeated exposure:
Aspiration hazard
No data available
No data available
No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Reference: 76ER40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether EPCRA (SARA Title III) Section 313: Diethylene glycol diethyl ether CAS Number 112-36-7
NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

WHMIS Controlled Product: Not applicable(Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 13.06.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Magenta VJ-MSINK3A-MA220/440/1000

Recommended use of the chemical and restrictions on use: Inkjet Printing

Supplier's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200; Physical Hazards FLAMMABLE LIQUID Category 4

Health Hazards Not classified Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Causes eye irritation

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wash hands thoroughly after handling.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	55-65
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Proprietary organic materials	Trade secret	1-10
Tetraethylene glycol monobutyl ether	1559-34-8	1-5
Colorant	Trade secret	1-5

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eye irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if

irritation continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of immediate medical attention and special treatment needed, if necessary: Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail

precautions for fire-fighters: in case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.



Any other information: Do not dispose of waste to the sewer.

Reference to other sections: None

7. Handling And Storage

Precautions for safe handling

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Do not dismantle cartridge.

Advice on general Avoid contact with eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified.

8. Exposure controls/personal protection

Control parameters: <u>Diethylen glycol diethyl ether(CAS No.112-36-7)</u>

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm The 8-Hour TWA Exposure Value: $33mg/m^3$

Appropriate engineering controls: Proper ventilation, in prevention Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.
(c) respiratory protection:
(d) thermal hazards:

Not required under suitable use as setting the cartridge on the printer.
Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties

Information on basic physical and chemical properties:

Appearance: Magenta liquid
Odor: Slightly
Odour threshold: No data available

No data available pH: Melting point/ freezing point: No data available Initial boiling point and boiling range: No data available Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Oxidizing properties: None Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Information on toxicological effects:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat)

Skin corrosion/irritation: Mild irritant (Rabbit, OECD 404)
Serious eye damage /eye irritation: Mild irritant (Rabbit, OECD 405)
Skin sensitization: Non-sensitizer (LLNA, OECD 429)



Germ cell mutagenicity: Negative (by Ames Test)

Carcinogenicity: Not contain any substances listed in IARC Monographs (1,2A and 2B)

Reproductive toxicity
STOT-Single exposure:
STOT-repeated exposure:
Aspiration hazard
No data available
No data available
No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

Not regulated
TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Reference: 76ER40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether EPCRA (SARA Title III) Section 313: Diethylene glycol diethyl ether CAS Number 112-36-7
NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

WHMIS Controlled Product: Not applicable(Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 13.06.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Yellow VJ-MSINK3A-YE220/440/1000

Recommended use of the chemical and restrictions on use: Inkjet Printing

Supplier's details:

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

Physical Hazards FLAMMABLE LIQUID Category 4
Health Hazards SERIOUS EYE DAMAGE / EYE IRRITATION Category 1

Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols:

Signal word Danger

Hazard Statements Combustible liquid

Causes serious eye damage

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wear protective gloves/protective clothing/eye protection/face protection.

[Response] If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a poison center or doctor/physician.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

mornation on ingredients:		
Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	55-65
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Proprietary organic materials	Trade secret	1-10
Tetraethylene glycol monobutyl ether	1559-34-8	1-5
Colorant	Trade secret	1-5

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eye irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if irritation

continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of immediate medical attention and special treatment needed, if necessary:

Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail

precautions for fire-fighters: in case of fire fighting work; do not work in the leeward.



6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.

Wash hands with soap and water.

Any other information: Do not dispose of waste to the sewer.

Reference to other sections: None

7. Handling And Storage

Precautions for safe handling

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink. Do

not dismantle cartridge.

Avoid contact with eyes or clothing. Advice on general

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified.

8. Exposure Controls and Personal Protection

Control parameters: Diethylen glycol diethyl ether(CAS No.112-36-7)

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm The 8-Hour TWA Exposure Value: 33mg/m³ Appropriate engineering controls: Proper ventilation, in prevention

Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

No data available

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer. (c) respiratory protection: Not required under suitable use as setting the cartridge on the printer. Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties of Ink Formulation

Information on basic physical and chemical properties:

(d) thermal hazards:

Odour threshold:

Appearance: Yellow liquid Slightly Odor:

No data available pH: Melting point/ freezing point: No data available No data available Initial boiling point and boiling range: Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water: No data available Auto-ignition temperature: No data available Decomposition temperature: No data available Viscosity: No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Oxidizing properties: None Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures



Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Skin corrosion/irritation:

Skin sensitization:

Information on toxicological effects:

Serious eye damage /eye irritation:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat) Mild irritant (Rabbit, OECD 404) Corrosive effects (Rabbit, OECD 405)

Non-sensitizer (LLNA, OECD 429)

Germ cell mutagenicity: Negative (by Ames Test)
Carcinogenicity: Contains Nickel compounds

IARC: Group 1

NTP: Known to be human carcinogen

Proposition 65: Known to cause cancer

Reproductive toxicity
STOT-Single exposure:
STOT-repeated exposure:
Aspiration hazard
No data available
No data available
No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ether CAS Number 143-24-8

Reference: 76ER40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Ingredient: Tetraethylene glycol dimethyl ether CAS Number 143-24-8

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants:

EPCRA (SARA Title III) Section 313:

Diethylene glycol diethyl ether

CAS Number 112-36-7

Diethylene glycol diethyl ether

CAS Number 112-36-7

Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: "WARNING: This product contains a chemical known to the State of California to case cancer."

Canada Information:

WHMIS Controlled Product: Not applicable (Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 13.06.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Cleaner VJ-MSINK3-CL220/1000

Recommended use of the chemical and restrictions on use: Inkjet Printing

Manufacturer's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200; Physical Hazards FLAMMABLE LIQUID Category 4

Health Hazards Not classified Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wear protective gloves/protective clothing/eye protection/face protection.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

Chemical name	CAS No.	Concentration (wt %)
Dipropylene glycol monomethyl ether	34590-94-8	40 - 50
Diethylene glycol diethyl ether	112-36-7	40 - 50
Triethylene glycol monomethyl ether	112-35-6	20 - 30

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eye irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if

irritation continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

None

Indication of immediate medical attention and special treatment needed, if necessary: Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail in

precautions for fire-fighters: case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.

Wash hands with soap and water.

Any other information: Do not dispose of waste to the sewer.

Reference to other sections: None



7. Handling And Storage

Precautions for safe handling

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Do not dismantle cartridge.

Advice on general Avoid contact with eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified.

8. Exposure controls/personal protection

Control parameters:

Exposure limit values:

Substance(s)		USA OSHA: PEL
Dipropylene glycol monomethyl ether (CAS No. 34590-94-8)	* *	TWA: 600mg/m3, 100ppm STEL: 900mg/m3, 150ppm

Dipropylene glycol monomethyl ether (CAS No. 34590-94-8)

California OELs (California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value: 100 ppm The 8-Hour TWA Exposure Value: 600 mg/m3 Diethylen glycol diethyl ether(CAS No.112-36-7)

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm
The 8-Hour TWA Exposure Value:33mg/m³

Appropriate engineering controls: Proper ventilation, in prevention Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.

(c) respiratory protection:

(d) thermal hazards:

Not required under suitable use as setting the cartridge on the printer.

Not required under suitable use as setting the cartridge on the printer.

No data available

Environmental exposure controls: Not established

9. Physical and Chemical Properties

pH:

Information on basic physical and chemical properties:

Appearance: Clear Liquid
Odor: Slightly
Odour threshold: No data available

Melting point/ freezing point: No data available Initial boiling point and boiling range: No data available Flash point: about 76°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available

Explosive properties: Explosive limits: 1.1~1.4v/v% as Dipropylene glycol monomethyl ether

Oxidizing properties: None
Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None



Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Information on toxicological effects:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat)

Skin corrosion/irritation: Mild irritant (Rabbit, OECD 404)
Serious eye damage /eye irritation: Mild irritant (Rabbit, OECD 405)
Skin sensitization: Non-sensitiser (Guinea pig, OECD 406)

Germ cell mutagenicity: Negative (by Ames Test)

Carcinogenicity: Not contain any substances listed in IARC Monographs (1,2A and 2B)

Reproductive toxicity
STOT-Single exposure:
STOT-repeated exposure:
Aspiration hazard
No data available
No data available
No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether CAS Number 112-36-7
EPCRA (SARA Title III) Section 313: Diethylene glycol diethyl ether CAS Number 112-36-7
NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

WHMIS Controlled Product: Not applicable(Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 25.10.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Light Cyan VJ-MSINK3-LC220/440

Recommended use of the chemical and restrictions on use: Inkjet Printing

Manufacturer's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200; Physical Hazards FLAMMABLE LIQUID Category 4

Health Hazards Not classified Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Causes eye irritation

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wash hands thoroughly after handling.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

information on ingredients.		
Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	55-65
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Proprietary organic materials	Trade secret	1-10
Tetraethylene glycol monobutyl ether	1559-34-8	1-5
Colorant	Trade secret	<1

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eye irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if

irritation continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of immediate medical attention and special treatment needed, if necessary: Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail

precautions for fire-fighters: in case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.



Any other information: Do not dispose of waste to the sewer.

Reference to other sections: None

7. Handling And Storage

Precautions for safe handling

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Do not dismantle cartridge.

Advice on general Avoid contact with eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Specific end use(s): Not specified.

8. Exposure controls/personal protection

Control parameters: <u>Diethylen glycol diethyl ether(CAS No.112-36-7)</u>

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:3 ppm
The 8-Hour TWA Exposure Value:33mg/m³
role:

Proper ventilation in prevention

Appropriate engineering controls: Proper ventilation, in prevention Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer. Not required under suitable use as setting the cartridge on the printer. Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties

(c) respiratory protection:(d) thermal hazards:

Information on basic physical and chemical properties:

Appearance: Cyan liquid Odor: Slightly

Odour threshold: No data available pH: No data available Melting point/ freezing point: No data available Initial boiling point and boiling range: No data available Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Oxidizing properties: None Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Information on toxicological effects:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat) Mild irritant (Rabbit, OECD 404)

Skin corrosion/irritation: Mild irritant (Rabbit, OECD 404)
Serious eye damage /eye irritation: Mild irritant (Rabbit, OECD 405)
Skin sensitization: Non-sensitizer (LLNA, OECD 429)

Germ cell mutagenicity: Negative (by Ames Test)

Carcinogenicity: Not contain any substances listed in IARC Monographs (1,2A and 2B)

Reproductive toxicity No data available



STOT-Single exposure: No data available STOT-repeated exposure: No data available Aspiration hazard No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

Not regulated
TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Reference: 76ER40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether EPCRA (SARA Title III) Section 313: Diethylene glycol diethyl ether CAS Number 112-36-7
NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

WHMIS Controlled Product: Not applicable(Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 25.10.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Light Black VJ-MSINK3-LK440 Recommended use of the chemical and restrictions on use: Inkjet Printing

Manufacturer's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200; Physical Hazards FLAMMABLE LIQUID Category 4

Health Hazards Not classified Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wash hands thoroughly after handling.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

mornation on ingredients.		
Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	40-50
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Carbon Black	1333-86-4	<1
Diethylene Glycol Methyl Ethyl Ether	1002-67-1	15-25

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes.

Seek medical attention if eye irritation continues.

Skin: IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse.

If skin irritation occurs: Get medical advice/attention.

Inhalation: IF exposed or concerned: Get medical advice/attention.

Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away.

If breathing is difficult, give oxygen.

Ingestion: IF exposed or concerned: Get medical advice/attention.

IF SWALLOWED: Do not induce vomiting.

Most important symptoms and effects, both acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of any immediate medical attention and special treatment needed:

Not necessary

5. Fire-Fighting Measures

Extinguishing Media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None

Specific hazards arising from the substance or mixture: None

Advice for firefighters: Extinguish to use fire fighting media or plentiful fog water.

Put protection wear without fail in case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.



Any other information: Do not dispose of waste to the sewer.

Reference to other sections: Please refer SECTION 13 for disposal.

7. Handling and Storage

Precautions for safe handling

Recommendations: Obtain special instructions before use. Do not handle until all safety precautions have been read and

understood.

Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Advice on general Avoid contact with skin, eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Store locked up. Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified

8. Exposure controls/personal protection

Control parameters: Diethylen glycol diethyl ether(CAS No.112-36-7)

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm
The 8-Hour TWA Exposure Value:33mg/m³

Exposure Controls

Appropriate engineering controls: Proper ventilation

Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer under ventilation.

If there is a possibility of exposure to raw ink: Wear protective gloves/protective clothing/eye

rotection/

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

If there is a possibility of exposure to raw ink: Wear eye protecyion/face protection.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.

If there is a possibility of exposure to raw ink: Wear protective gloves/protective clothing. Not required under suitable use as setting the cartridge on the printer under ventilation.

In case of inadequate ventilation wear respiratory protection.

(d) thermal hazards: Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties

(c) respiratory protection:

Information on basic physical and chemical properties:

Appearance:

Odor:

Odour threshold:

PH:

Melting point/ freezing point:

Initial boiling point and boiling range:

No data available

No data available

No data available

Initial boiling point and boiling range: No data available Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Partition coefficient:n-octanol/water:

Auto-ignition temperature:

Decomposition temperature:

Viscosity:

No data available

No data available

No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Soluble

Oxidizing properties: None
Other information None

10. Stability and Reactivity

Solubility(ies):

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available



11. Toxicological Information

Information on toxicological effects:

Germ cell mutagenicity: (in vitro)Ames test: Negative

Carcinogenicity: With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as

engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be

not classifiable as human carcinogens.

Delayed and immediate effects and also chronic effects from short- and long-term expc Not applicable

Numerical measures of toxicity (such as acute toxicity estimat Not applicable

Whether the chemical is listed in the NTP Report on Carcinogens or has been found to be a potential carcinogen in

the IARC Monographs, or by OSHA;

IARC: Group 2B (Carbon Black)

NTP Report: Not listed OSHA: Not listed

12. Ecological Information

No data available Toxicity: No data available Persistence and degradability: Bioaccumulative potential: No data available Mobility in soil: No data available

Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment

Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable

laws and regulations, and product characteristics at time of disposal.

14. Transport Information

UN number: Not applicable Not applicable UN proper shipping name: Transport hazard class(es): Not applicable Packing group: Not applicable Not applicable Environmental hazards:

Not applicable Special precautions for user:

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture:

US Information:

TSCA Section 4(a) Final Test Rules Regulated: Not regulated TSCA Section 5 Significant New Use Rule Regulation: Proposed

> Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ether CAS Number 143-24-8

76ER40850 Reference:

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Ingredient: Tetraethylene glycol dimethyl ether CAS Number 143-24-8

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether CAS Number 112-36-7

> Diethylene Glycol Methyl Ethyl Ethe CAS Number 1002-67-1 Diethylene glycol diethyl ether CAS Number 112-36-7 Diethylene Glycol Methyl Ethyl Ethe CAS Number 1002-67-1

NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

EPCRA (SARA Title III) Section 313:

WHMIS Controlled Product: Not applicable(Manufactured article)

Australia Information:

Statement of Hazardous Nature: Classified as Toxic and Irritant according to criteria of NOHSC

New Zealand Information:

Hazardous Substances and New Organisms Act 1996: Not applicable (Manufactured article)

This ink has not carried out any Chemical Safety Assessment yet. Chemical safety assessment:



16. Other Information

Update history:

Date of issue: 25.10.2013



In accordance with OSHA HCS 1910.1200

1. Identification

Product identifier: Eco Solvent Ultra Light Magenta VJ-MSINK3-LM220/440

Recommended use of the chemical and restrictions on use: Inkjet Printing

Manufacturer's details

Name: MUTOH America Inc.

Address: 2602 South 47th Street, Suite 102, Phoenix, AZ 85034

Contact section: Customer Care Telephone number: 480-968-7772

Emergency phone number. 480-968-7772 (During normal opening times)

2. Hazards Identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200; Physical Hazards FLAMMABLE LIQUID Category 4

Health Hazards Not classified Environmental Hazards Not classified

Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200;

Symbols: None Signal word Warning

Hazard Statements Combustible liquid

Causes eye irritation

Precautionary Statements

[Prevention] Keep away from flames and hot surfaces. -No smoking.

Wash hands thoroughly after handling.

[Storage] Store in a well-ventilated place. Keep cool.

[Disposal] Dispose of contents/ container in accordance with related laws and local/ regional regulations.

Description of any hazards not otherwise classified;

Ink contact with skin may cause irritation, swelling or redness.

3. Composition/Information on Ingredients

Information on ingredients:

information on ingredients.		
Chemical name	CAS No.	Concentration (wt %)
Diethylene glycol diethyl ether	112-36-7	55-65
Tetraethylene glycol dimethyl ether	143-24-8	10-20
Gamma-butyrolactone	96-48-0	<20
Proprietary organic materials	Trade secret	1-10
Tetraethylene glycol monobutyl ether	1559-34-8	1-5
Colorant	Trade secret	<1

4. First Aid Measures

Description of first aid measures

Eyes: Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical

attention if eye irritation continues.

Skin: Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if

irritation continues.

Inhalation: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is

difficult, give oxygen. Seek immediate medical attention.

Ingestion: Seek medical advice; and attention if stomach continues to be upset.

Most important symptoms/effects, acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

Indication of immediate medical attention and special treatment needed, if necessary: Not necessary

5. Fire-Fighting Measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or, alcohol foam

Unsuitable extinguishing media: None Specific hazards arising from the chemical: None

Special protective equipment and Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail in

precautions for fire-fighters: case of fire fighting work; do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

For emergency responders: None

Environmental precautions: Do not release to sewer, surface-or ground-water.

Methods and material for containment and cleaning up

Advice on how to contain a spill: Use sponges to wipe-up ink.

Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.



Any other information: Do not dispose of waste to the sewer.

Reference to other sections: None

7. Handling and Storage

Precautions for safe handling

Recommendations: Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink.

Do not dismantle cartridge.

Advice on general Avoid contact with eyes or clothing.

occupational hygiene: In the case of skin contact, wash with soap and water.

Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures.

Keep cartridge out of direct sunlight.

Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

Specific end use(s): Not specified.

8. Exposure controls/personal protection

Control parameters: <u>Diethylen glycol diethyl ether(CAS No.112-36-7)</u>

California OELs(California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

The 8-Hour TWA Exposure Value:5 ppm
The 8-Hour TWA Exposure Value:33mg/m³
rols: Proper ventilation, in prevention

Appropriate engineering controls: Proper ventilation, in preventio Individual protection measures, such as personal protective equipment

Use of personal protective equipment: Not required under suitable use as setting the cartridge on the printer.

Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer. Not required under suitable use as setting the cartridge on the printer. Not required under suitable use as setting the cartridge on the printer.

Environmental exposure controls: Not established

9. Physical and Chemical Properties

(d) thermal hazards:

(c) respiratory protection:

Information on basic physical and chemical properties:

Appearance: Magenta liquid
Odor: Slightly
Odour threshold: No data available

No data available pH: Melting point/ freezing point: No data available Initial boiling point and boiling range: No data available Flash point: about 71°C (Closed cup) Evaporation rate: No data available Flammability(solid,gas): Not applicable (liquid) Upper/lower flammability or explosive limits: No data available Vapor pressure: No data available Vapor density: Greater than 1(air=1) Relative density: No data available

Solubility(ies): Soluble

Partition coefficient:n-octanol/water:
Auto-ignition temperature:

Decomposition temperature:

Viscosity:

No data available
No data available
No data available
No data available

Explosive properties: Explosive limits: 1.4-6.9v/v% as Gamma-butyrolactone

Oxidizing properties: None Other information None

10. Stability and Reactivity

Reactivity: Stable under normal temperature Chemical stability: Stable under normal temperature

Possibility of hazardous reactions: None

Conditions to avoid: High and freezing temperatures Incompatible materials: Oxidizers and explosives Hazardous decomposition products: No data available

11. Toxicological Information

Information on toxicological effects:

Acute toxicity: Oral LD50: > 2500 mg/kg (Rat)

Dermal LD50: > 2000 mg/kg (Rat)

Skin corrosion/irritation: Mild irritant (Rabbit, OECD 404)
Serious eye damage /eye irritation: Mild irritant (Rabbit, OECD 405)
Skin sensitization: Non-sensitizer (LLNA, OECD 429)



Germ cell mutagenicity: Negative (by Ames Test)

Carcinogenicity: Not contain any substances listed in IARC Monographs (1,2A and 2B)

Reproductive toxicity
STOT-Single exposure:
STOT-repeated exposure:
Aspiration hazard
No data available
No data available
No data available

12. Ecological Information

Toxicity: No data available
Persistence and degradability: No data available
Bioaccumulative potential: No data available
Mobility in soil: No data available
Other adverse effects: No data available

13. Disposal Considerations

Waste treatment methods: Disposal should be in accordance with federal, state, and local requirements.

14. Transport Information

UN number:
UN proper shipping name:
Not applicable
UN proper shipping name:
Not applicable
Transport hazard class(es):
Packing group:
Not applicable
Environmental hazards:
Not applicable
Special precautions for user:
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the product in question:

US Information:

TSCA Section 4(a) Final Test Rules Regulated:

Not regulated
TSCA Section 5 Significant New Use Rule Regulation:

Proposed

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Reference: 76FR40850

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Reference: 76ER40850

TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated

TSCA Section 12(b) One-Time Export Notification Regulated:

Ingredient: Diethylene glycol diethyl ether CAS Number 112-36-7

Regulation: TSCA 5 Proposed SNUR

Ingredient: Tetraethylene glycol dimethyl ethe CAS Number 143-24-8

Regulation: TSCA 5 Proposed SNUR

Clean Air Act Section 112, Hazardous Air Pollutants: Diethylene glycol diethyl ether EPCRA (SARA Title III) Section 313: Diethylene glycol diethyl ether CAS Number 112-36-7
NFPA/HMIS Hazard Rating: Health (1), Flammability (2), Instability/Reactivity (0), Other (0)

California Proposition 65: Not regulated

Canada Information:

WHMIS Controlled Product: Not applicable(Manufactured article)

Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

16. Other Information

Update history:

Date of issue: 25.10.2013