

Avery Dennison®

Kala Operating Instructions

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Video Tutorial

https://drive.google.com/open?id=1T-Tc8u0TSuQVFURp2_6bBu0mhvYyKVB6

Optimal settings OL-1000 / OL-2000 for TrafficJet, TrafficJet PLUS and TrafficJet Xpert

Speed : 1, 2 or 3
Pressure : 4 or 5
Heat : Preferably no heat, but if required, room temperature. **Prevent stretching of the overlay!**

Optimal settings OL-1000 / OL-2000 for TrafficJet Pro (only TrafficJet Pro specific overlay)

Speed : 3
Pressure : 4
Heat : 113F / 45C

Possible issues seen during laminating

Bubbles/air pockets : Usually indicate a too high speed or a wrong setup. Try to laminate slower first or re-load the laminate.

Silvering : Small, silver looking spots in the laminate. This indicates that the adhesive of the overlay is not yet properly activated. Laminate slower, increase pressure or add a little (extra) heat.

Paper liners : When using paper liner, silvering actually is a mechanical impression of the paper liner which is not 100% smooth and leaves uneven pressure marks in the film. Slowing down laminating, increase laminating pressure or introducing a little heat (room temperature) could improve this. This issue should recover overtime by itself as well.

DOL Films

For DOL products, please refer to the latest version of the Avery Dennison Graphics Technical Bulletin [Processing Tips for Avery Dennison DOL Films](#).

The above Avery Dennison literature provides information to the user for proper application, storage and other requirements. Please refer to Product Data Bulletins or your local Avery Dennison Representative for warranty information. Find the latest information on the Avery Dennison website, www.reflectives.averydennison.com. We encourage you to check our website periodically for updates.

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