

# DECLARATION OF PERFORMANCE

Construction Products Regulation 305/2011

No. 2500-1606



## Prismatic Engineering Grade Retroreflective Sheeting:

- T-2500 PEG Series
- T-2500 PEG Series with 4930 Screen Ink
- T-2500 PEG Series with TrafficJet Ink & Clear Overlay

T-2500 PEG Series, in conjunction with the components listed, is a high-quality, 7-year durable, prismatic retroreflective material with a pressure sensitive adhesive. This product is intended for use on permanent or temporary highway safety devices that require Class 1 retroreflective performance.



Manufactured by: Avery Dennison, Reflective Solutions

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Avery Dennison performed factory product control and product sampling per assessment and verification of constancy of performance under System 1. Silniční vývoj - ZDZ spol. s r. o. Notified Body 1388 performed initial type testing, inspection of manufacturing facilities and factory products controls under system 1. Tzus, 060-045345 issued **ETA 15/0920** dated 29/01/2016 & **ETA 18/0544** dated 15/10/2018.

Essential Characteristics	Performance	Assessment Document
Daylight Chromaticity	Per Table 2	EAD 120001-01-0106, September 2016
Luminance Factor	Per Table 2	
Coefficient of retro-reflection, Rotational Symmetry	Per Tables 3 & 4, Rotational Variation < 10%	
Impact Resistance	No Effect	
Visibility after Weathering, Natural & Accelerated Artificial	80% of Initial Requirement	
Chromaticity & Luminance Factor	Per Table 2 Below	
Adhesion	Peel < 50mm	

The performance of T-2500 PEG Series is in conformance with declarations herein when evaluated per EAD 120001-01-0106. This declaration of performance is issued for performance clarity under the sole discretion of Avery Dennison.

Signed for on behalf of Avery Dennison by: Sandeep Kottarath, Global Quality Manager

Date: 20 November, 2018, Illinois, USA

Table 2: Daytime Chromaticity and Luminance Factors<sup>A</sup>

Colour		Colour Box Coordinates				Luminance Factor $\beta$
		1	2	3	4	
White	x	0,355	0,305	0,285	0,335	$\geq 0,27$
	y	0,355	0,305	0,325	0,375	
Yellow	x	0,545	0,487	0,427	0,465	$\geq 0,16$
	y	0,454	0,423	0,483	0,534	
Red	x	0,735	0,674	0,569	0,655	$\geq 0,03$
	y	0,265	0,236	0,341	0,345	
Orange	x	0,631	0,560	0,506	0,570	$\geq 0,14$
	y	0,369	0,360	0,404	0,429	
Green	x	0,007	0,248	0,177	0,026	$\geq 0,03$
	y	0,703	0,409	0,362	0,399	
Green 2 (Worboy Green)	x	0,313	0,313	0,248	0,127	$0,01 \leq \beta \leq 0,07$
	y	0,682	0,453	0,409	0,557	
Brown	x	0,455	0,523	0,558	0,479	$0,01 \leq \beta \leq 0,09$
	y	0,397	0,429	0,394	0,373	
Blue	x	0,078	0,150	0,210	0,137	$\geq 0,01$
	y	0,171	0,220	0,160	0,038	
Grey	x	0,355	0,305	0,285	0,335	$0,11 \leq \beta \leq 0,18$
	y	0,355	0,305	0,325	0,375	
Black	x	0,385	0,275	0,235	0,345	$\leq 0,03$
	y	0,355	0,250	0,290	0,395	

Notes: A – When material is sampled, processed and tested per Avery Dennison Product Data Bulletins, Instructional Bulletins, and EAD 120001-01-0106, Section 2.2.1.

Table 3: Coefficients of Retroreflection<sup>1</sup>, R<sub>A</sub> (cd/lux/m<sup>2</sup>)

Entrance Angle ( $\beta_1$ , $\beta_2=0^\circ$ )	Observation Angle ( $\alpha$ )	R <sub>A</sub>						
		White	Yellow	Orange	Green	Red	Blue	Brown
5°	0.2°	70	50	25	9	14	4	1
30°		30	22	7	3.5	6	1.7	0.3
5°	0.33°	50	35	20	7	10	2	0.6
30°		24	16	8	3	4	1	0.2
5°	0.5°	30	25	13	4.5	7.5	2	0.3
30°		15	13	4	2.2	3	0.8	0.2
5°	1.0°	5	3	1.8	1	2	0.6	0.2
30°		3	2	1.1	0.8	1	0.3	0.2

Notes: 1 – When material is sampled, processed and tested per Avery Dennison Product Data Bulletins, Instructional Bulletins, and EAD 12000-01-0106, Section 2.2.3 averaging  $\epsilon=0^\circ$  and  $90^\circ$ .

Table 4: Coefficients of Retroreflection<sup>2</sup>, R<sub>A</sub> (cd/lux/m<sup>2</sup>)  
(Includes RA1)

Entrance Angle ( $\beta_1$ , $\beta_2=0^\circ$ )	Observation Angle ( $\alpha$ )	R <sub>A</sub>							
		White	Yellow	Orange	Green	Red	Blue	Brown	Grey
5°	0.2°	70	50	25	9	14.5	4	1	42
30°		30	22	10	3.5	6	1.7	0.3	18
40°		10	7	2.2	1.5	2	0.5	-	6
5°	0.33°	50	35	20	7	10	2	0.6	30
30°		24	16	8	3	4	1	0.2	14.4
40°		9	6	2.2	1.2	1.8	-	-	5.4
5°	2.0°	5	3	1.2	0.5	1	-	-	3
30°		2.5	1.5	0.5	0.3	0.5	-	-	1.5
40°		1.5	1	-	0.2	0.5	-	-	0.9

Notes: 2 – When material is sampled, processed and tested per Avery Dennison Product Data Bulletins, Instructional Bulletins, and EAD 120001-01-0106, Section 2.2.3 at  $\epsilon=0^\circ$  only.

Table 5: Specific Signing Combination Performance Declarations

Signing Component	Product Name	Colors and Product Number	Declared Retroreflective Detail
Native Sheeting	T-2500 Series	T-2500 White T-2501 Yellow T-2505 Blue T-2508 Red	Per Tables 3 & 4
Electronic Cuttable Overlay <sup>#</sup>	OL-2000 EC Film Series & 3801 Black	OL-2000 Clear OL-2000 Clear Applied to T-2501 Yellow 3801 Black	Per Tables 3 & 4
Solvent Screen Ink <sup>#</sup>	4930 Series	Yellow <sup>a</sup> Orange <sup>a</sup> Blue <sup>a</sup> Green <sup>a</sup> Red <sup>a</sup> Red Applied to T-2501 Yellow Black	70% of Tables 3 & 4
Digital Printing <sup>#</sup>	TrafficJet with OL-1000 or OL-2000 Clear	Yellow Blue <sup>a</sup> Green <sup>a</sup> Red <sup>a</sup> Red Applied to T-2501 Yellow Brown <sup>a</sup> Worboy Green <sup>a</sup> Grey <sup>a</sup> Black Black Applied to T-2501 Yellow	70% of Tables 3 & 4

Notes: # - Declared performance for components assumes application to white native sheeting unless otherwise noted.

<sup>a</sup> - Declared performance is 100% of Table 4 values when processed per German requirements.

\* - Declared performance is 50% of red values stated in Tables 3 & 4.